

Work Order ID 53281

October 30, 2009 9:15:43 AM



Page 1

Item ID: D206-642-411BL

Accept



Setup Start



Revision ID:

Item Name: Skidtube LH, Blue

Stop



Start Date: 29/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *RD*

Date: *09/10/30*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-411 CHG006

507/11/18

H-fn BG 09/11/13

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

12/4/10

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

2) 507/11/18

70 p

Work Order ID 53281

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Item ID: D206-642-411BL

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube LH, Blue

Start Date: 29/10/2009 Start Qty: 1.00

Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 1.00

Customer:



Reference:

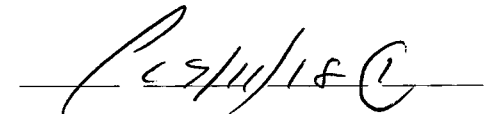

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-411 Location: _____ PPP Rev: <u>F</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/11/19 

U. 09.11.18

53287

Picklist Print

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Page 1

Work Order ID: 53281

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue


Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-41A  Bolt		Purchased	No				Each	312.0000	8.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	312	
107242	4	
108302	4	
111163	104	
112431	200	

AN4-6A  Bolt		Purchased	No				Each	1,274.000	12.0000			
--	--	-----------	----	--	--	--	------	-----------	---------	--	--	--

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	1274	
111279	174	
112314	300	
112641	100	
112720	100	
112829	300	
112933	300	

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Work Order ID: 53281



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4C5A		Purchased	No				Each	592.0000	1.0000			
<div style="display: flex; justify-content: space-between;"> <div> <p>BOLT</p> </div> <div> <p>Warehouse Location</p> <p>Main Warehouse</p> <p>ST</p> <p>104936</p> <p>110552</p> <p>112243</p> <p>18918</p> </div> <div> <p>Loc Qty</p> <p>592</p> <p>17</p> <p>73</p> <p>500</p> <p>2</p> </div> <div> <p>Loc Code</p> <p></p> <p></p> <p></p> <p></p> <p></p> </div> <div> <p>7104936</p> <p></p> <p></p> <p></p> <p></p> <p></p> </div> </div>												

PO 9/11/12 ①

AN5-11A		Purchased	No				Each	193.0000	8.0000			
<div style="display: flex; justify-content: space-between;"> <div> <p>Bolt</p> </div> <div> <p>Warehouse Location</p> <p>Main Warehouse</p> <p>ST</p> <p>109061</p> <p>109545</p> <p>110363</p> <p>110985</p> <p>112243</p> <p>112314</p> </div> <div> <p>Loc Qty</p> <p>193</p> <p>1</p> <p>1</p> <p>6</p> <p>35</p> <p>50</p> <p>100</p> </div> <div> <p>Loc Code</p> <p></p> <p></p> <p></p> <p></p> <p></p> </div> <div> <p>7110985</p> <p></p> <p></p> <p></p> <p></p> <p></p> </div> </div>												

PO 9/14/10 ①

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Work Order ID: 53281



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-12A Bolt		Purchased	No				Each	197.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 197

104936 1

110467 46

112314 150

M110467

AN5-13A

Bolt

Purchased No

Each 84.0000

4.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 84

104936 3

108167 8

110363 14

112492 10

112641 49

M112641

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Work Order ID: 53281



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960C416 /

Purchased

No

Each

695.0000 1.0000



washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

695

100993

695

Each

1,696.0000 8.0000

AN960JD10 /

Purchased

No



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1696

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

968

112369

337

M100993

M112369

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Work Order ID: 53281

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 Washer		Purchased	No				Each	4,593.000	24.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	4593	
108161	519	
110523	340	
111279	101	
111916	482	
112314	3151	
16941	0	

11/23/14

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Work Order ID: 53281



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue


Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516  Washer		Purchased	No				Each	1,564.000	8.0000			

Log 11/10 (1)

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1564	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	39	
112082	68	
112314	500	
112794	150	
112828	500	

M112314

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-642-441RevF		Manufactured	No				Each	6.0000	1.0000			
Replacement Skidtube												

33287 9/11/09 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FG	6	
24739	1	
30265	1	
30266	1	
30940	1	
31066	1	
35469	1	

BLUE

D206-648-013RevB

Manufactured No

Each

11.0000

1.0000

GHW Modification

CH6002

Warehouse Loc Qty Loc Code

Location

Main Warehouse

FG	4	
52585	4	
Main Warehouse		
ST	7	
52273	7	

BLUE

53690 C914/120

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2652RevA*		Manufactured	No				Each	756.0000	16.0000			
Bushing												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST40

712

51531

712

51531

D2712RevB

Manufactured No



Set Screw

Each

325.0000

10.0000



Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

50

29962

50

Main Warehouse

ST

275

16400

20

43810

11

47603

44

48235

200

48235

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Work Order ID: 53281



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2932-1RevC

Manufactured

No

Each

1.0000

1.0000



Saddle LH Out, 206



53327 10/31/12 @

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

43496

1

BLUE

D2933-1RevC

Manufactured

No

Each

4.0000

1.0000



Saddle LH In, 206



53328 10/31/12 @

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

43500

1

48190

3

BLUE

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Work Order ID: 53281



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue


Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2934RevB  Saddle Spacer		Manufactured	No				Each	88.0000	2.0000 ✓			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

6

31929

6

Main Warehouse

ST

22

47947

22

Main Warehouse

ST55

60

50376

60

D2935RevB

Manufactured

No

Each

103.0000

2.0000 ✓



Saddle Spacer

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

6

31793

6

Main Warehouse

ST

97

47948

25

50211

72

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Work Order ID: 53281

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue


Comments:


Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2938-1RevC  Saddle LH Out, 206		Manufactured	No				Each	8.0000	1.0000			

 53331 10/14/12 ①

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1	
43498	1	
Main Warehouse		
ST428A	7	
48536	7	

BLUE


D2939-1RevC



Saddle LH In, 206

Manufactured No

Each 7.0000

 53333 10/14/12 ①

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	7	
43499	1	
48193	6	

BLUE

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Work Order ID: 53281

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue


Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-043RevE		Manufactured	No				Each	59.0000	1.0000			
												
Tow Ring												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

39

45743

4

48249

15

50176

20

Main Warehouse

ST464

20

50387

20

BLUE

D3413-1RevA

Manufactured

No

Each

31.0000

1.0000

Ring

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

11

48123

11

Main Warehouse

ST473

20

51586

20

BLUE

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Work Order ID: 53281



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA Washer		Manufactured	No				Each	183.0000	1.0000			



Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

176

51653

176

145.0000

2.0000



51653

Signature

D3457-1RevA



Washer

Manufactured No

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

10

32409

10

Main Warehouse

ST

135

45913

75

52981

60

45913

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Work Order ID: 53281



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No				Each	3,322.000	8.0000			
Nut												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3322

110844

32

111274

29

111668

761

112314

2000

112385

500

1111668

MS21042L4

Purchased

No

Each

5,891.000

12.0000

Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5891

110507

184

111827

5698

112314

9

15924

0

1111827

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Work Order ID: 53281



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4		Purchased	No				Each	1,005.000	1.0000			



Nut

Handwritten signature and date 09/11/10 with circled 1

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	965	
112243	2	
112314	663	
112492	300	

Handwritten number 1112314

4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

Item	Qty -411	Qty -412	Qty -441	Qty -447	Qty -013	Part Number	Description
	X					D206-642-411	SKIDTUBE INSTALLATION, LH
		X				D206-642-412	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-441	SKIDTUBE
				X		D206-642-447	WEARSHOE KIT (REPLACES -443)
	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D2650-7	SKIDTUBE ASSEMBLY
2A			22			D2651-1	* PLUG ⁽¹⁾
2B			22			D2651-3	* O-RING ⁽¹⁾
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			MS27039-1-08	* SCREW ⁽¹⁾
5			2			AN960JD10L	* WASHER ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3-41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21042-3	NUT (OR MS21042L3)
12B	8	8				AN960JD10	WASHER
13	4	4				AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
14	4	4				AN5-11A (OR AN5-13A)	* BOLT ⁽²⁾
15	8	8				AN960JD516	WASHER
16	12	12				AN4-6A	BOLT
17	24	24				AN960JD416	WASHER
18	12	12				MS21042-4	NUT (OR MS21042L4)
20A			6			D3537-1	WEARPAD (REPLACES D2648-3)
21A			1			D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1		D3535-15	WEARSHOE (REPLACES D2656-15)
22B			1	1		D3536-15	GASKET
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)
23B			1	1		D3536-23	GASKET
24A			1	1		D3535-37	WEARSHOE (REPLACES D2656-37)
24B			1	1		D3536-37	GASKET
26A			60			MS27039C1-08	SCREW
26B			60			AN960JD10L	WASHER
26C			60			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1				D3456-1	WASHER
32	1	1				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34	1	1				AN4C5A	BOLT
35	1	1				AN960C416	WASHER
36	1	1				D3413-1	RING (REPLACES D2655)
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER
40					2	D3414-041	LUG ASSEMBLY (REPLACES D2659)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-7 ASSEMBLY ABOVE⁽²⁾ CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: M
Date: 09.04.03

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